



creative thermoplastic compounds

PA305G6

Release Date: 02/02/2010

Heat Stabilized, Improved Surface Quality, 30% Glass Fiber Reinforced Polyamide 6.6 for Injection Moulding applications.

ISO

PHYSICAL PROPERTIES	UNIT	TEST METHOD	VALUES
DENSITY	g/cm ³	ISO-1183	1.37
WATER ABSORPTION (SATURATION)	%	ISO-62	5.8
MOISTURE ABSORPTION 23° C, 50% RH (SATURATION)	%	ISO-62	1.8
MOULD SHRINKAGE	%	ISO-2577	0.3-0.7
MECHANICAL PROPERTIES	UNIT	TEST METHOD	VALUES
TENSILE YIELD STRENGTH	MPa	ISO-527	185
STRAIN @ BREAK	%	ISO-527	3
FLEXURAL STRENGTH	MPa	ISO-178	290
FLEXURAL MODULUS	MPa	ISO-178	8000
NOTCHED IZOD IMPACT STRENGTH +23°C	KJ/m ²	ISO-180	10
ROCKWELL HARDNESS		R scale	120
THERMAL PROPERTIES	UNIT	TEST METHOD	VALUES
HDT AT LOAD 1.8 Mpa	°C	ISO-75	249
HDT AT LOAD 0.45 Mpa	°C	ISO-75	259
UL FLAMMABILITY		UL-94 3mm	H.B
MELTING POINT	°C	ISO-11357	256
MAX TEMP CONTINUOUS USE	°C		130
MAX TEMP SHORT PEAKS OPERATION	°C		240
ELECTRICAL PROPERTIES	UNIT	TEST METHOD	VALUES
SURFACE RESISTANCE	Ohm	IEC 60093	10 ¹²
VOLUME RESISTANCE	Ohm x m	IEC 60093	10 ¹⁵
DIELECTRIC STRENGTH	kV/mm	IEC 60250	90
DIELECTRIC CONSTANT AT 1MHZ	kV/mm	IEC 60250	3.8

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